



Your product shall have the following **contents**:

- **4** 3D printed Trent 900 **fans**
- **4** 3D printed A380 **outlet guide vanes**

Instructions:

1. Remove the outer railings of both the fans and OGVs using a resin saw or a side cutter.
2. Remove all 24 outer and all 24 inner blade supports using side cutters. Place the side cutter right at the blades since the support is a bit thinner there. Be careful not to break off the blade.
3. Remove the remaining supports at the wheel hub assembly in the very center of the fan. Be careful not to break off the center axle pin.
4. Clean up the burr at the underside of the fan.
5. Remove all outer supports of the OGV using a resin saw.
6. Remove the remaining supports at the wheel hub assembly.
7. Apply a resin suitable primer to all resin parts.
8. Paint the fan blades and OGV in Titanium and spinner in semi gloss black. Refer to the table below for some color recommendations.
9. Use CA glue (super glue) to attach the OGV assembly into the engine nacelle half. Align the two struts connecting the center hub to the outer ring vertically. Some sets may have a notch at the front where the engine pin is inserted. This notch has to face downwards.
10. Use CA glue to attach the hot section kit parts to the aft side of the OGV assembly
11. Close the nacelle halves and attach the inlet part to the engine.
12. Use CA glue to attach the fan into the otherwise finished built engine.

Color recommendation:

Color	Gunze	MRP	Revell Aqua	Tamiya
semi gloss black	92	005	302	XF01
Titanium	SM205	082	91	X32