



Your product shall have the following **contents**:

- **2** 3D printed PW1500G **fans**
- **2** 3D printed A220 **outlet guide vanes**

Instructions:

1. Remove the outer railings of both the fans and OGVs using a resin saw or a side cutter.
2. Remove all 18 outer blade supports using side cutters. Place the side cutter right at the blade since the support is a bit thinner there. Be careful not to break off the blade.
3. Remove the remaining supports at the wheel hub assembly in the very center of the fan. Be careful not to break off the center axle pin.
4. Clean up the burr at the underside of the fan.
5. Remove all outer supports of the OGV using side cutters. Again, place the side cutters right next to the OGV part.
6. Remove the remaining supports at the wheel hub assembly in the very center of the OGV assembly.
7. Apply a resin suitable primer to all resin parts.
8. Paint the OGV in Titanium and the fan as well as in semi gloss black. Refer to the table below for some color recommendations.
9. Paint the leading blade edges in Titanium as well. Use a tooth pick or a fine brush.
10. Use CA glue (super glue) to attach the fan onto the OGV assembly.
11. Insert the OGV pin (on the underside) into the hot stage kit part with CA glue before closing the nacelle halves. Unfortunately it is not possible to insert the fan after the nacelle halves are glued together.

Color recommendation:

Color	Gunze	MRP	Revell Aqua	Tamiya
semi gloss black	92	005	302	XF01
Titanium	SM205	082	91	X32